

POP SERIES

Description

Compact one piece body, fully retained O-ring seal, poppet type check valve. Available in 1/4" and 1/2" NPT in brass or 316 stainless steel. Suitable for working pressures to 3000 Psig. A wide selection of seal materials and crack pressures make the Series OPC a quality and cost effective solution. All valves are 100% factory tested and available cleaned and packaged for oxygen service.

Features and Benefits

- Compact One Piece Body Construction
- Working Pressures to 3000 Psig (206 bar)
- Full Back Pressure Rating
- Fully Retained O-Ring Seal
- Cracking Pressures from .3 to 25 Psig (0.02 – 1.7 bar)
- 100% Factory Tested for Leakage

Technical Data

- Nominal Crack Pressures: .3, 1, 10, & 25 Psig (0.02, 0.07, 0.7, & 1.7 bar)
- Maximum Pressure: 3000 Psig @ 70°F (206 bar @ 21° C)
- Temperature Rating: -80°F to 450°F (-62°C to 232°C) (based on seal selection, see ordering information)

Materials of Construction

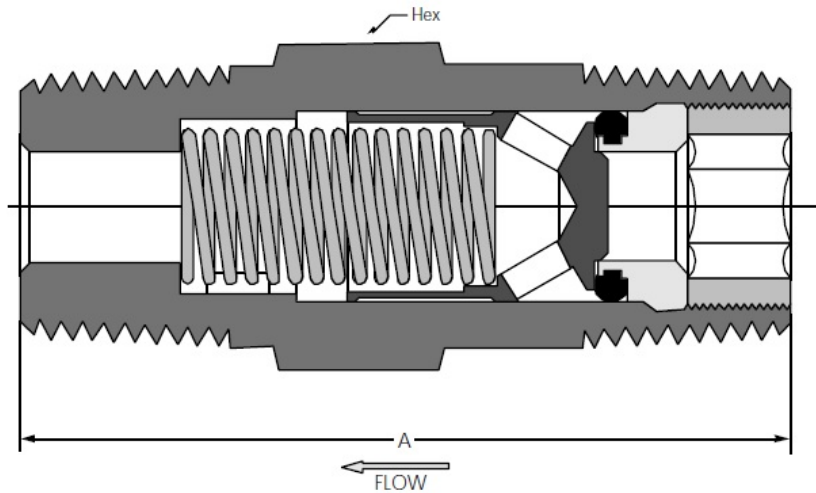
Component	Valve Body Material	
	Brass	Stainless Steel
Body, Poppet, Seat Insert, Locking Screw ¹	Brass, ASTM B16	316 SS, ASTM A479
Spring	302 SS, ASTM A313	
O-Ring Seal ²	Buna-N	Viton™

1 1/4" Brass valves have 316 SS locking screw

2 Lubricated with Krytox™



SERIES OPC ONE PIECE CHECK VALVE



Dimensional/Flow Data

Model Code	Port Configuration		A (inches)	Hex	Cv
	Inlet	Outlet			
OPC-4P	1/4" Male NPT	1/4" Male NPT	1.62	9/16"	0.35
OPC-4MF	1/4" Male NPT	1/4" Female NPT	1.75	3/4"	
OPC-4FF	1/4" Female NPT	1/4" Female NPT	2.41		
OPC-8P	1/2" Male NPT	1/2" Male NPT	2.28	7/8"	1.20
OPC-8MF	1/2" Male NPT	1/2" Female NPT	2.83	1 - 1/16"	

Flow tested in accordance with ISA S75.21 with air. Restrictions in the inlet or outlet piping may reduce flow.

Ordering Information

OPC - 4P SS - V - 1

SERIES
OPC - One Piece Check Valve

PORT CONFIGURATION
 4P - 1/4" Male x 1/4" Male
 4MF - 1/4" Male x 1/4" Female
 4FF - 1/4" Female x 1/4" Female
 8P - 1/2" Male x 1/2" Male
 8MF - 1/2" Male x 1/2" Female
NPT Threads per ANSI/ASME B1.20.1

MATERIAL CODE
 B - Brass
 SS - 316 SS

CRACK PRESSURE
 .3 - (.1 - .4 Psig) (0.02 bar)
 1 - (.5 - 1 Psig) (0.07 bar)
 10 - (8 - 12 Psig) (0.7 bar)
 25 - (22 - 27 Psig) (1.7 bar)

SEAL MATERIAL
 V - Viton™, -10°F to 375°F (-23°C to 190°C)
 B - Buna-N, -40°F to 250°F (-40°C to 121°C)
 N - Neoprene, -40°F to 300°F (-40°C to 148°C)
 EP - Ethylene Propylene, -65°F to 300°F (-54°C to 148°C)
 FS - Fluorosilicone, -80°F to 350°F (-62°C to 176°C)
 S - Silicone, -70°F to 450°F (-56°C to 232°C)
 T - PTFE, -50°F to 350°F (-46°C to 176°C)
PTFE Seal may require back pressure to seal leak tight

OPTIONS
 Oxygen cleaning, alternative seals and other thread configurations, consult factory

Note: Viton™ and Krytox™ are trademarks of DuPont.

PROPER COMPONENT SELECTION – When specifying a component, the total system design must be considered to ensure safe and trouble-free performance. Intended component function, materials compatibility, pressure ratings, installation, environment and maintenance are the responsibility of the system designer.



1865 Route 23 South PO Box 768 Butler, New Jersey 07405 973.838.6500 Fax 973.838.4888